SHORT COMMUNICATION

A Simple Method for the Purification of Fluorine

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A simple method for the purification of fluorine gas is described. With the exception of nitrogen and argon, all impurities usually present in commercial fluorine can be readily removed by 1) conversion of  $0_2$  to nonvolatile  $0_2^+$  salts, and 2) a 70 to 63°K trap-to-trap distillation.

Commercial fluorine gas contains 1-2% of impurities, primarily  $0_2$ ,  $N_2$  and HF with trace amounts of Ar,  $CO_2$ ,  $CF_4$ ,  $C_2F_6$ ,  $C_3F_8$ ,  $COF_2$ ,  $NF_3$ ,  $OF_2$ , SiF<sub>4</sub>, SF<sub>6</sub>, SO<sub>2</sub>F<sub>2</sub>, and others [1-5]. For most preparative purposes the 0, content of fluorine does not interfere with the desired reactions, and the purification of F2 can be limited to the removal of HF by a NaF scrubber. For example, a nearly quantitative synthesis of IrF<sub>6</sub> is possible by heating Ir metal in an atmosphere of 20%  $F_2$  and 80%  $O_2$  [6]. However, there are applications, where oxygen free fluorine is needed. A typical example is the HF-DF chemical laser. It is known [7,8] that molecular oxygen acts as an inhibitor for the chain branching reaction of  $H_2$  and  $F_2$ . In addition, the presence of  $0_2$  causes the formation of water which is a very strong deactivator for vibrationally excited HF or DF [9]. In order to obtain meaningful baseline data, oxygen free fluorine is required. Furthermore, in the syntheses of the very expensive platinum metal hexafluorides  $RuF_6$ ,  $RhF_6$ , and  $PtF_6$  the yield of the products is decreased by the formation of the undesired and volatile [10]  $0_2^+MF_6^-$  salts. Similarly, in the syntheses of  $\text{ReF}_7$  and  $\text{OsF}_6$  the presence of  $\text{O}_2$  results in the formation of the corresponding oxide pentafluorides. Other applications

requiring high purity fluorine include calorimetry [1], and spectroscopic [11, 12] and analytical [3] studies.

Previously described methods for the purification of fluorine involved either low-temperature distillation [2-4], low-temperature uv-photolysis [13], or the pyrolysis of  $K_2NiF_6$  in the presence of KF[4]. These methods have the following shortcomings. The low-temperature distillations require rather complex and expensive equipment which is beyond the reach of most laboratories. The low-temperature uv-photolysis involves the irradiation of liquid fluorine in a glass apparatus to convert  $O_2$  to the less volatile  $O_2F_2$ , followed by a distillation at 90°K. This method is not suitable for scale-up, and the handling of larger amounts of liquid fluorine in a glass apparatus presents a potential hazard. The pyrolysis of  $K_2NiF_6$ -KF mixtures is somewhat cumbersome, because the bulk of the material and not the impurity must be converted to a nonvolatile compound. In this paper, we describe an alternate method which we have found to be more convenient than those previously reported.

(1) <u>Removal of Oxygen</u> We have found that the well known [14-16] reaction

$$0_2 + F_2 + nSbF_5 \xrightarrow{\Delta E} 0_2^+SbF_6^-(n-1)SbF_5$$

is ideally suited for the removal of oxygen impurities from fluorine. Either heating [14] or uv-photolysis [15] can be used for activation of the reaction. Of these two activation energy sources, thermal activation is preferred owing to its scalability and simplicity.

In a typical example, crude  $F_2$  (17 g, 500 mmol) [17] and SbF<sub>5</sub> (2.1 g, 10 mmol) [18] in a 1.2  $\alpha$  Monel reactor were heated for 2 h to 460°K. The vessel was cooled to 90°K and the  $F_2$  was distilled into a container kept at 77°K. The excess of unreacted SbF<sub>5</sub> was removed from the Monel vessel by pumping at room temperature. The vessel was opened in a dry box and contained 1.1 g of a white solid which was identified by its vibrational spectra [16] as  $0_2^+$ Sb $_2F_{11}^-$ . The above procedure was repeated with pretreated  $F_2$ . In this case, no evidence for the formation of any  $0_2^+$  salt was obtained and the reaction vessel showed clean inner surfaces. It can therefore be assumed that the oxygen was quantitatively removed by a single heating cycle.

## (2) Removal of Trace Impurities

It is known that impurities which have no measurable vapor pressure at 90°K can be removed from  $F_2$  by a 90 to 77°K trap-to-trap distillation. For the removal of the more volatile impurities  $CF_4$ ,  $NF_3$ , and  $OF_2$ , however, lower temperatures are required. In our experience, a 70 to 63°K trap-totrap distillation can be carried out with relative ease and removes all remaining impurities, except for  $N_{2}$  and Ar which usually do not interfere with most applications. Since the amount of  $N_2$  present in commercial  $F_2$ can vary strongly depending on the batch and supplier, no meaningful number can be quoted for the overall purity of the  $F_2$  obtained by our method. The temperature of 63°K (nitrogen slush bath) is easily obtained by either pumping on liquid  $\mathrm{N}_2$  or by passing a stream of helium, precooled to 77°K, through liquid  $\rm N_{2}.$  The temperature of 70°K is obtained either by passing He through liquid  $N_2$  or by allowing a 63°K trap to gradually warm towards 70°K. The purity of F, after two 70 to 63°K trap-to-trap distillations was tested by recording its infrared spectrum as a solid [12] at 12°K. No detectable impurities were observed. The absence of impurities volatile at 70°K but nonvolatile at 63°K in the purified fluorine was established by mass spectroscopy.

Thus, a 70 to  $63^{\circ}$ K trap-to-trap distillation combined with the  $0_2$  scavenging method using SbF<sub>5</sub> provides a convenient purification method for fluorine.

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